



深圳市思迪科科技有限公司

SHENZHEN CDTECH ELECTRONICS

Product Specification

| | |
|--------------------|---|
| Model Name | S058HWV08HS-DC08 V1.0 |
| Description | Standard LCD Module 5.8" WVGA 800(RGB)x320 Dots |
| Date | 2022/06/22 |
| Version | 1.0 |

| Approved by/Date | Check by/Date | Prepared by/Date |
|-----------------------------|--------------------------|-----------------------------|
| ZHP 2022/06/22 | HL 2022/06/22 | ZWF 2022/06/22 |

| Customer Approval | |
|--------------------------|--|
| | |
| Date | |



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2. General Specifications

| | Feature | Spec |
|-----------------|--------------------------|-------------------------------|
| Characteristics | Size | 5.8 inch |
| | Resolution | 800(horizontal)*320(Vertical) |
| | Interface | RGB-24bit |
| | Connect type | Connector |
| | Display Colors | 16.2M |
| | Technology type | a-Si |
| | Pixel pitch (mm) | 0.1719 x 0.1607 |
| | Pixel Configuration | R.G.B.-Stripe |
| | Display Mode | Normally White |
| | CTP Driver IC | HY4633 |
| | Viewing Direction | 12 O'clock |
| | Gray Inversion Direction | 6 O'clock |
| Mechanical | LCM (W x H x D) (mm) | 154.40*63.34*5.78 |
| | Active Area(mm) | 137.52 x51.44 |
| | With /Without TSP | With CTP |
| | Weight (g) | TBD |
| | LED Numbers | 24 LEDs |

Note 1: Requirements on Environmental Protection: RoHs

Note 2: LCM weight tolerance: +/- 5%

3. Input/Output Terminals

LCD PIN-MAP

| No. | Symbol | Description |
|-------|--------|--|
| 1 | AGND | System Ground |
| 2 | AVDD | Analog power |
| 3 | VCC | Power supply for logic operation |
| 4~11 | R0~R7 | Data bus |
| 12~19 | G0~G7 | Data bus |
| 20~27 | B0~B7 | Data bus |
| 28 | DOTCLK | Pixel clock signal |
| 29 | DE | Data Enable |
| 30 | HSD | Horizontal Sync signal |
| 31 | VSD | Vertical Sync signal |
| 32 | MODE3 | DE/SYNC mode select. Normally pull high H: DE mode. L: HSD/VSD mode |
| 33 | RSTB | Global reset pin. Active low to enter reset state. Suggest to connecting with an RC reset circuit for stability. Normally pull high. (R=47K Ω , C=1 μ) |
| 34 | STBYB | Standby mode, normally pull high STBYB="1", normal operation STBYB="0", timing control, source driver will turn off, all output are high-Z |
| 35 | SHLR | Left or Right Display Control |
| 36 | VCC | Digital Power |
| 37 | UPDN | Up / Down Display Control |
| 38 | GND | Digital Ground |
| 39 | AGND | Analog Ground |
| 40 | AVDD | Analog Power |
| 41 | VCOM | Common Voltage |
| 42 | DITH | Dithering setting DITH="H" 6bit resolution(last 2 bit of input data truncated) (default setting) DITH="L" 8bit resolution |



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| | | |
|-------|-----|------------------------------------|
| 43,44 | NC | Not connect |
| 45 | V10 | Gamma correction voltage reference |
| 46 | V9 | Gamma correction voltage reference |
| 47 | V8 | Gamma correction voltage reference |
| 48 | V7 | Gamma correction voltage reference |
| 49 | V6 | Gamma correction voltage reference |
| 50 | V5 | Gamma correction voltage reference |
| 51 | V4 | Gamma correction voltage reference |
| 52 | V3 | Gamma correction voltage reference |
| 53 | V2 | Gamma correction voltage reference |
| 54 | V1 | Gamma correction voltage reference |
| 55 | NC | Not connect |
| 56 | VGH | Positive Power for TFT |
| 57 | VCC | Digital Power |
| 58 | VGL | Negative Power for TFT |
| 59 | GND | Digital Ground |
| 60 | NC | Not connect |

BL PIN-MAP

| Pin | Signal | Description |
|-----|--------|-----------------------|
| 1 | LEDA | Backlight LED Cathode |
| 2 | LEDK | Backlight LED Anode |

CTP PIN-MAP

| Pin | Signal | Description |
|-----|--------|-------------------------------------|
| 1 | VSS | Ground |
| 2 | VDD | Power supply(3.3v) |
| 3 | SCL | I2C clock input(1.8v) |
| 4 | VSS | Ground |
| 5 | SDA | I2C data input and output(1.8v) |
| 6 | VSS | Ground |
| 7 | /RST | Reset Pin for CTP |
| 8 | NC | No connect |
| 9 | /INT | Interrupt request to the host(1.8v) |
| 10 | VSS | Ground |

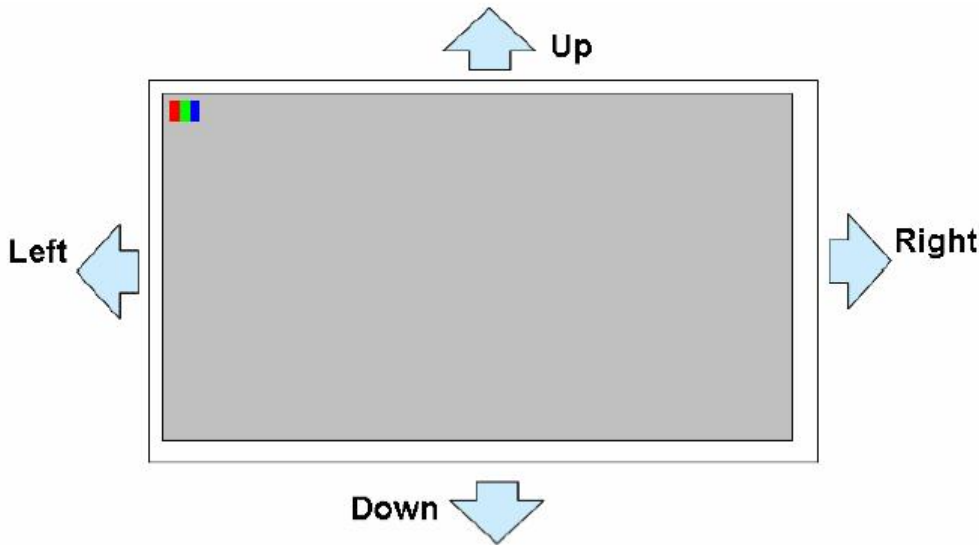
【Note1】 Mating connector: HIROSE, FH28-60S-0.5SH, 60pin,pitch = 0.5mm

【Note2】 SHLR: left or right setting

UPDN: up or down setting

| SHLR | UPDN | Data shifting |
|------|------|-------------------------------|
| DVDD | GND | Left→Right · Up→Down(default) |
| GND | GND | Right→Left · Up→Down |
| DVDD | DVDD | Left→Right · Down→Up |
| GND | DVDD | Right→Left · Down→Up |

Definition of scanning direction.



4. Absolute Maximum Rating

| Item | Symbol | MIN | MAX | Unit | Remark |
|-----------------------|-----------|------|-----|------|--------|
| Supply Voltage | V_{DD} | -0.5 | 5.0 | V | |
| Operating Temperature | T_{OPR} | -20 | 70 | °C | |
| Storage Temperature | T_{STG} | -30 | 80 | °C | |

5. Electrical Characteristics

5.1 TFT LCD Module

| Item | Symbol | Min. | Typ. | Max. | Unit | Note |
|-------------------------|--------|---------|--------|-----------|------|-------------------|
| Supply Voltage | Vcc | 3.0 | 3.3 | 3.6 | V | |
| | VGH | 12 | 15 | 23 | V | |
| | VGL | -12 | -7 | -5 | V | |
| | AVDD | 9.9 | 10 | 10.1 | V | |
| VCOM | VCOMin | - | 3.4 | - | V | |
| Input signal voltage | ViH | 0.7 Vcc | - | Vcc | V | Note (1) |
| | ViL | 0 | - | 0.3 Vcc | V | |
| Current of power supply | IDD | - | 12.37 | - | mA | Vcc =3.3V |
| | IADD | - | 13.599 | - | mA | AVDD=10 V (Black) |
| | IGH | - | 0.099 | - | mA | VGH=15V |
| | IGL | - | 0.371 | - | mA | VGL= -7V |
| Input level of V1~V5 | Vx | AVDD/2- | | AVDD-0.1- | V | |
| Input level of V6~V10 | Vx | 0.1- | | AVDD/2- | V | |

Note (1): HSYNC, VSYNC, DE, Digital Data

Note (2): Be sure to apply the power voltage as the power sequence spec.

Note (3): DGND=AGND=0V,)

5.2 AC Characteristics

| Item | Symbol | Min. | Typ. | Max. | Unit | Note |
|-------------------------|--------|------|------|------|------|------|
| DCLK cycle time | Tcph | 25 | | | ns | |
| DCLK frequency | fclk | | 30 | 40 | MHz | |
| DCLK pulse duty | Tcwh | 40 | 50 | 60 | % | |
| VSD setup time | Tvst | 8 | | | ns | |
| VSD hold time | Tvhd | 8 | | | ns | |
| HSD setup time | Thst | 8 | | | ns | |
| HSD hold time | Thhd | 8 | | | ns | |
| Data setup time | Tdsu | 8 | | | ns | |
| Data hold time | Tdhd | 8 | | | ns | |
| DE setup time | Tesu | 8 | | | ns | |
| DE hold time | Tehd | 8 | | | ns | |
| Horizontal display area | thd | | 800 | | Tcph | |
| HSD period time | th | | 928 | | Tcph | |
| HSD pulse width | thpw | 1 | 48 | | Tcph | |
| HSD back porch | thb | | 88 | | Tcph | |
| HSD front porch | thfp | | 40 | | Tcph | |
| Vertical display area | tvd | | 480 | | th | |
| VSD period time | tv | | 525 | | th | |
| VSD pulse width | tvpw | | 3 | | th | |
| VSD back porch | tvb | | 32 | | th | |
| VSD front porch | tvfp | | 13 | | th | |

5.3 CTP Electrical Characteristics

| FPC Design | Item | Description | Remark |
|------------|-------------------------|-----------------|--------|
| COF | IC solution on TP Model | HY4633 | |
| | Touch Count Max | 5point | |
| | Display Resolution | 800*320 | |
| | Interface Type | I2C | |
| | I2C Slave Address | 0X70 | |
| | Origin of Coordinate | Top left corner | |

| Parameter | Symbol | Min | Typ | Max | Unit |
|--------------------------|--------|-----|-----|-----|------|
| Interface Signal Voltage | VDDI | - | 1.8 | - | V |
| Power Voltage | VDD | 2.8 | - | 3.3 | V |

5.4 LED Driving Conditions

| Item | Symbol | MIN | TYP | MAX | Unit | Remark |
|-----------------------------|----------|-----|-------|------|------|--------|
| Forward Current | I_F | - | 160 | - | mA | |
| Forward Voltage | V_F | 8.6 | 9.6 | 10.6 | V | |
| Backlight Power consumption | W_{BL} | - | 1.536 | - | W | |
| LED Lifetime | | - | 25000 | - | Hrs | |

Note 1: Each LED: $I_F = 20 \text{ mA}$, $V_F = 2.7\text{-}3.4\text{V}$.

Note 2: Optical performance should be evaluated at $T_a = 25^\circ\text{C}$ only.

Note 3: If LED is driven by high current, high ambient temperature & humidity condition. The life Time of LED will be reduced. Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.

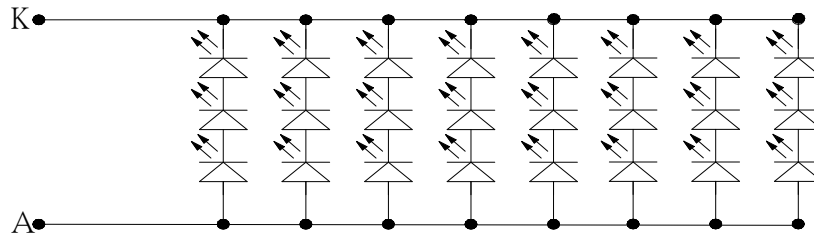
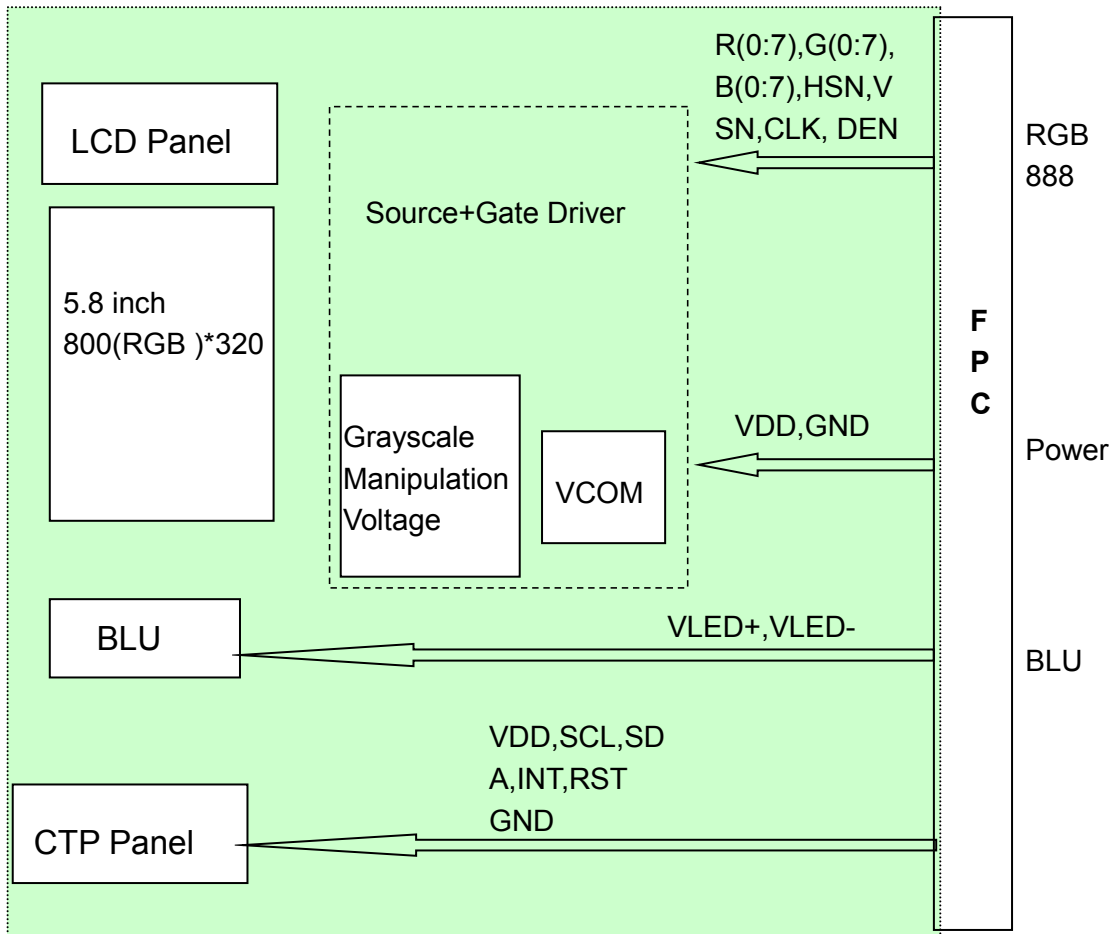
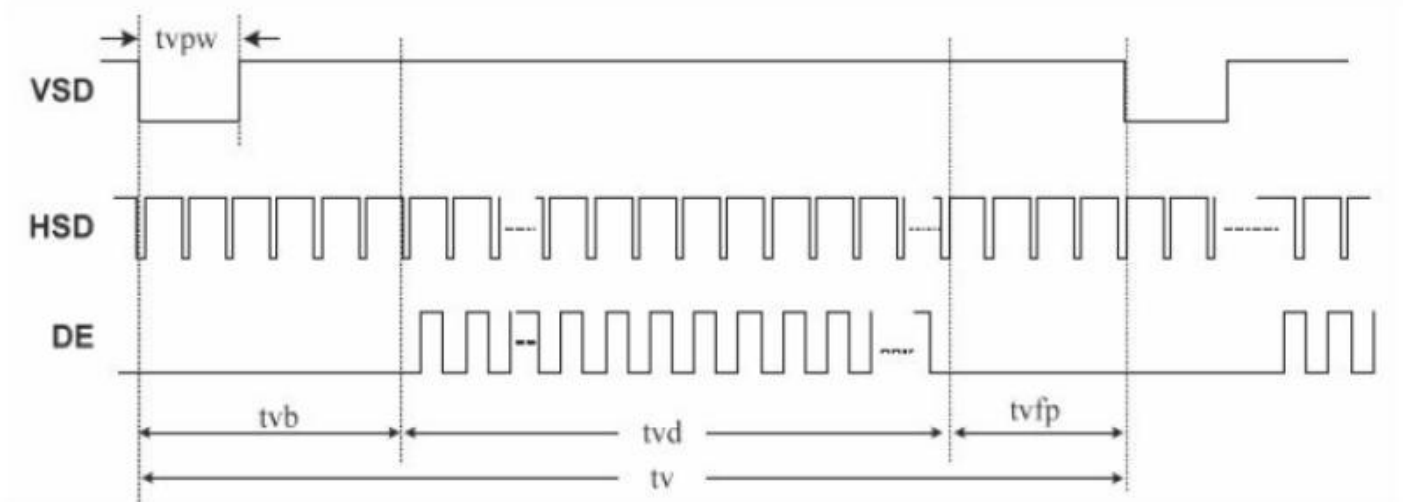


Figure: LED connection of backlight(Constant Current)

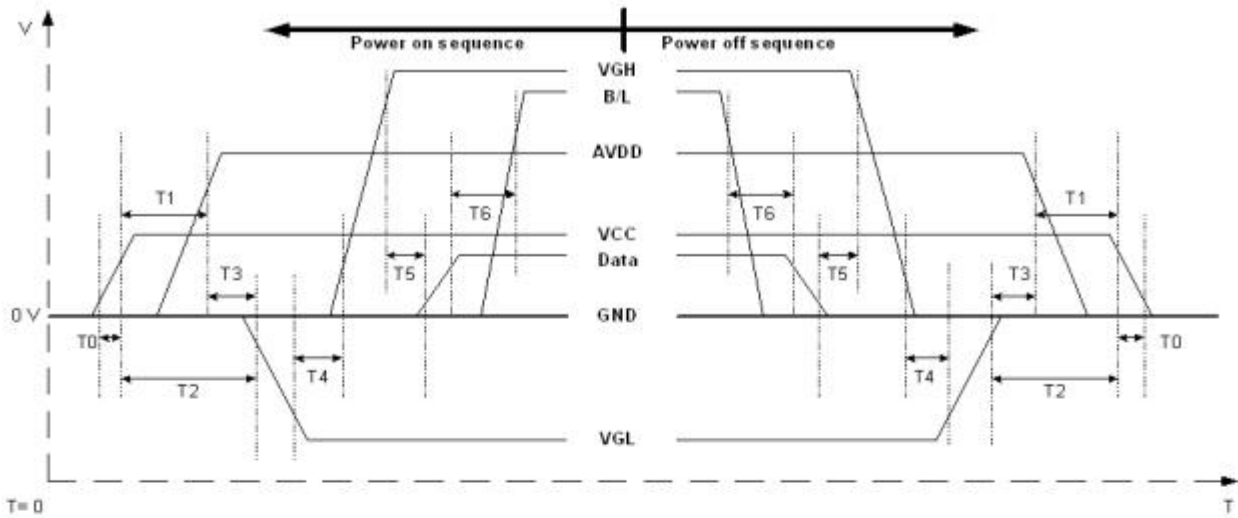


Vertical Input timing

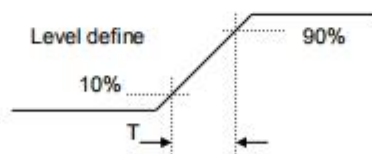


Vertical timing

6.2 Power Sequence



| Item | Min. | Typ. | Max. | Unit |
|------|------|------|------|------|
| T0 | 0.5 | -- | 20 | msec |
| T1 | 16 | | | msec |
| T2 | 20 | | | msec |
| T3 | 0 | | | msec |
| T4 | 20 | | -- | msec |
| T5 | 20 | | | msec |
| T6 | 50 | | | msec |

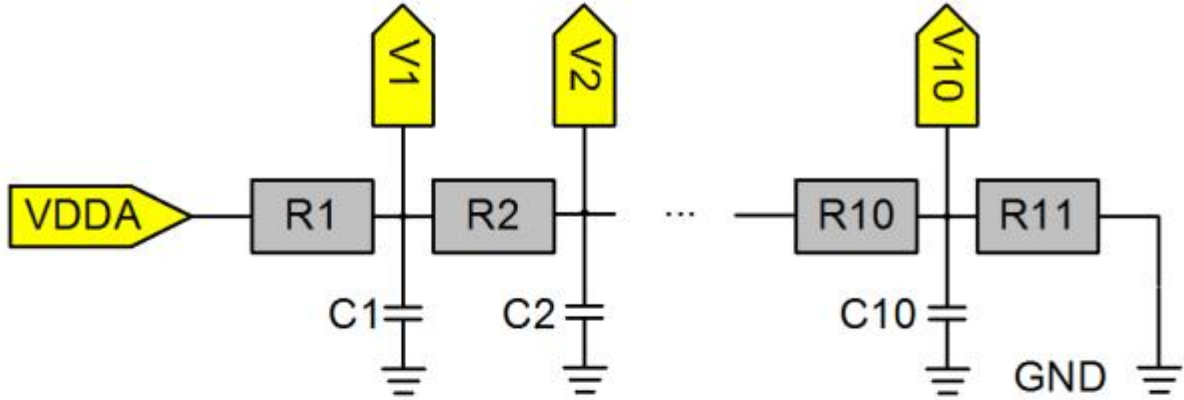


Power On Sequence: VCC-> AVDD -> VGL -> VGH -> Data -> B/L

Power Off Sequence: B/L-> Data -> VGH -> VGL -> AVDD -> VCC

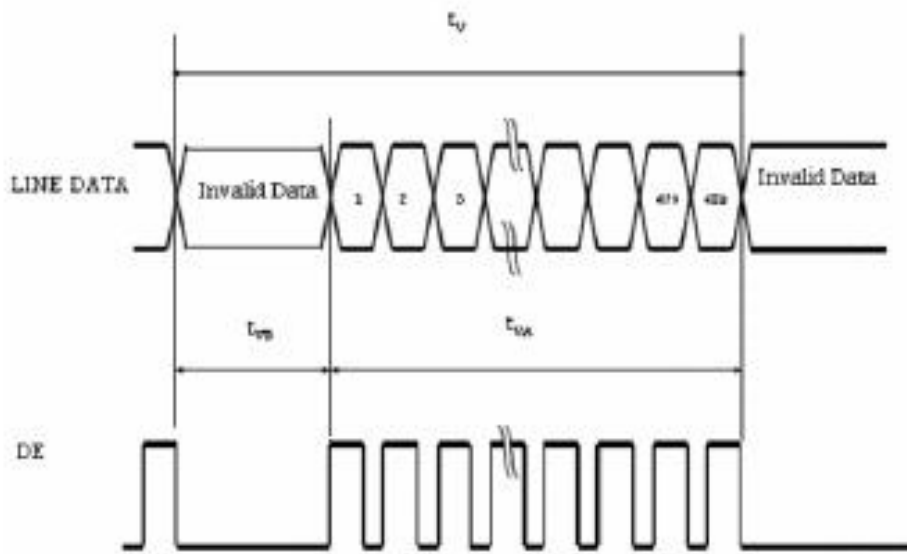
Notes: Data include R0~R7, G0~G7, B0~B7, HSD, VSD, DCLK, SHLR, UPDN, DE MODE, RSTB, STBYB, SHLR, UPDN, DITH

6.3 Gamma Circuit



| Gamma volt.(V) | | Gamma Res.(Ω) | | Gamma Cap.(μF) | |
|----------------|--------|---------------|-------|----------------|-------|
| VDDA | 10.000 | R1 | 71.5 | C1 | ≥ 4.7 |
| V1 | 9.389 | R2 | 221.0 | C2 | ≥ 4.7 |
| V2 | 7.499 | R3 | 40.2 | C3 | ≥ 4.7 |
| V3 | 7.155 | R4 | 34.0 | C4 | ≥ 4.7 |
| V4 | 6.865 | R5 | 150.0 | C5 | ≥ 4.7 |
| V5 | 5.582 | R6 | 54.9 | C6 | ≥ 4.7 |
| V6 | 5.113 | R7 | 205.0 | C7 | ≥ 4.7 |
| V7 | 3.360 | R8 | 48.7 | C8 | ≥ 4.7 |
| V8 | 2.944 | R9 | 56.2 | C9 | ≥ 4.7 |
| V9 | 2.463 | R10 | 237.0 | C10 | ≥ 4.7 |
| V10 | 0.437 | R11 | 51.1 | | |

Vertical timing :



6.3 Capacitive touch panel Specification

I2C

The I2C is always configured in the Slave mode. The data transfer format is shown in [Figure 2-4](#).

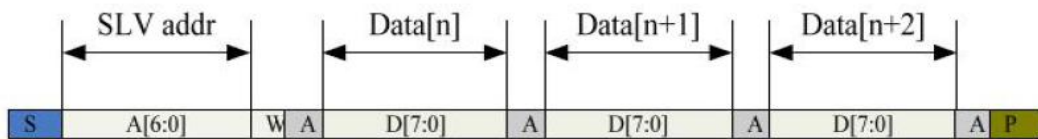
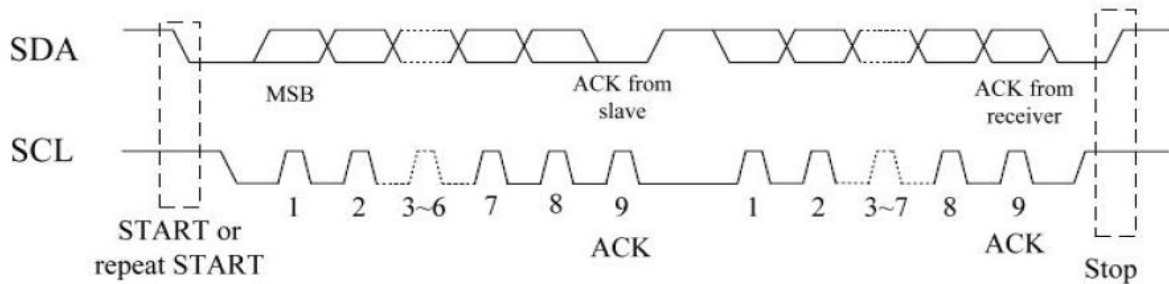


Figure 2-5 I2C master write, slave read

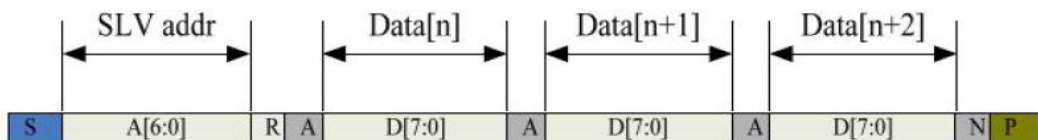


Figure 2-6 I2C master read, slave write

Table 2-1 lists the meanings of the mnemonics used in the above figures.

Table 2-1 Mnemonics Description

| Mnemonics | Description |
|-----------|--|
| S | I2C Start or I2C Restart |
| A[6:0] | Slave address A[6:4]: 3'b011 A[3:0]: data bits are identical to those of I2CCON[7:4] register. |
| W | 1'b0: Write |
| R | 1'b1: Read |
| A(N) | ACK(NACK) |
| P | STOP: the indication of the end of a packet (if this bit is missing, S will indicate the end of the current packet and the beginning of the next packet) |

I2C Interface Timing Characteristics is shown in Table 2-2.

Table 2-2 I2C Timing Characteristics

| Parameter | Unit | Min | Max |
|--|------|-----|-----|
| SCL frequency | KHz | 0 | 400 |
| Bus free time between a STOP and START condition | us | 4.7 | \ |
| Hold time (repeated) START condition | us | 4.0 | \ |
| Data setup time | ns | 250 | \ |
| Setup time for a repeated START condition | us | 4.7 | \ |
| Setup Time for STOP condition | us | 4.0 | \ |

7. Optical Characteristics

| Items | | Symbol | Condition | Min. | Typ. | Max. | Unit | Remark | Note |
|-------------------------|---------|------------|--|-------|-------|-------|-------|------------------|-------|
| Transmittance (With PZ) | | T | - | 4.15 | 4.51 | - | ms | FIG.1 | Note4 |
| Contrast Ratio | | CR | | 480 | 600 | - | - | FIG.2 | Note1 |
| Surface luminance | | LV | $\theta = 0^\circ$ | 370 | 420 | - | cd/m2 | FIG.2 | Note2 |
| Response Time | Rising | TR | $\theta = 0^\circ$ | | 2 | 4 | msec | FIG.2 | Note3 |
| | Falling | TF | | | 6 | 12 | | | |
| NTSC | | - | $\theta = 0^\circ$ | - | 50 | - | % | FIG.2 | Note5 |
| Viewing angle | | θ_T | Center | - | 75 | - | deg | FIG.3 | Note6 |
| | | θ_B | | - | 75 | - | deg | FIG.3 | |
| | | θ_L | | - | 70 | - | deg | FIG.3 | |
| | | θ_R | | - | 70 | - | deg | FIG.3 | |
| Chromaticity | Red | R_X | $\theta = 0^\circ$ $\phi = 0^\circ$ $T_a = 25^\circ$ | 0.559 | 0.609 | 0.659 | - | FIG.2 CIE1931 | Note5 |
| | | R_Y | | 0.280 | 0.330 | 0.380 | - | | |
| | Green | G_X | | 0.237 | 0.287 | 0.337 | - | | |
| | | G_Y | | 0.477 | 0.527 | 0.577 | - | | |
| | Blue | B_X | | 0.097 | 0.147 | 0.197 | - | | |
| | | B_Y | | 0.088 | 0.138 | 0.188 | - | | |
| | White | W_X | | 0.253 | 0.303 | 0.353 | - | | |
| | | W_Y | | 0.274 | 0.324 | 0.374 | - | | |

Note1. Definition of contrast ratio

Contrast ratio(Cr) is defined mathematically by the following formula. For more information see FIG.2.

$$\text{Contrast ratio} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

For contrast ratio, Surface Luminance, Luminance uniformity and CIE, the testing data is based on TOPCON's BM-5 or BM-7 photo detector or compatible.

Note2. Definition of surface luminance.

Surface luminance is the luminance with all pixels displaying white. For more information see FIG.2.

L_v = Average Surface Luminance with all white pixels($P_1, P_2, P_3, \dots, P_n$)

Note3. Definition of luminance uniformity

The luminance uniformity in surface luminance is determined by measuring luminance at each test position 1 through n, and then dividing the maximum luminance of n points luminance by minimum luminance of n points luminance. For more information see FIG.2.

$$YU = \frac{\text{Minimum surface luminance with all white pixels (P1,P2,P3,\dots,Pn)}}{\text{Maximum surface luminance with all white pixels (P1,P2,P3,\dots,Pn)}}$$

Note4. Definition of response time

The response time is defined as the LCD optical switching time interval between “White” state and “Black”state. Rise time (Tr) is the time between photo detector output intensity changed from 90% to 10%. And fall time (Tf) is the time between photo detector output intensity changed from 10% to 90%. For additional information see FIG1.

Note5. Definition of color chromaticity (CIE1931)

CIE (x,y) chromaticity, The x,y value is determined by screen active area center position P5. For more information see FIG.2.

Note6. Definition of viewing angle

Viewing angle is the angle at which the contrast ratio is greater than 10. Angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG.3.

For viewing angle and response time testing, the testing data is base on Autronic-Melchers’ s ConoScope or DMS series Instruments or compatible.

FIG.1. The definition of response Time

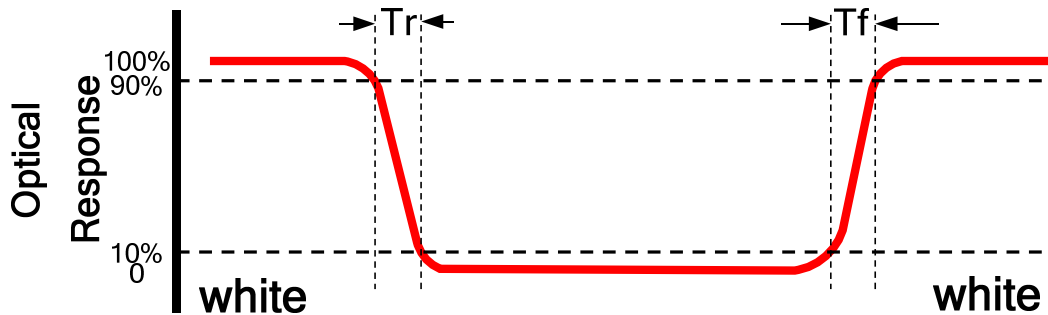


FIG.2. Measuring method for contrast ratio, surface luminance, luminance uniformity, CIE (x,y) chromaticity

Size : S≤5” (see Figure a) A : 5 mm B : 5 mm
H, V : Active area

Light spot size $\varnothing=5\text{mm}$ (BM-5) or $\varnothing=7.7\text{mm}$ (BM-7) 50cm distance or compatible distance from the LCD surface to detector lens.

test spot position : see Figure a.

measurement instrument : TOPCON’s luminance meter BM-5 or BM-7 or compatible (see Figure c).

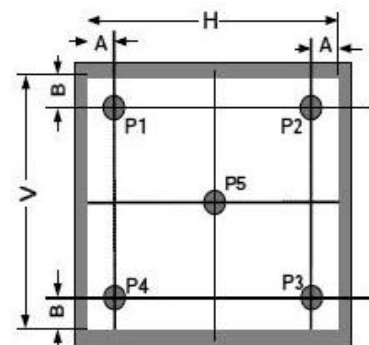


Figure a

Size : $5'' < S \leq 12.3''$ (see Figure b) H,V : Active area

Light spot size $\varnothing=5\text{mm}$ (BM-5) or $\varnothing=7.7\text{mm}$ (BM-7) 50cm distance or compatible distance from the LCD surface to detector lens.

test spot position : see Figure b.

measurement instrument : TOPCON's luminance meter BM-5 or BM-7 or compatible (see Figure c).

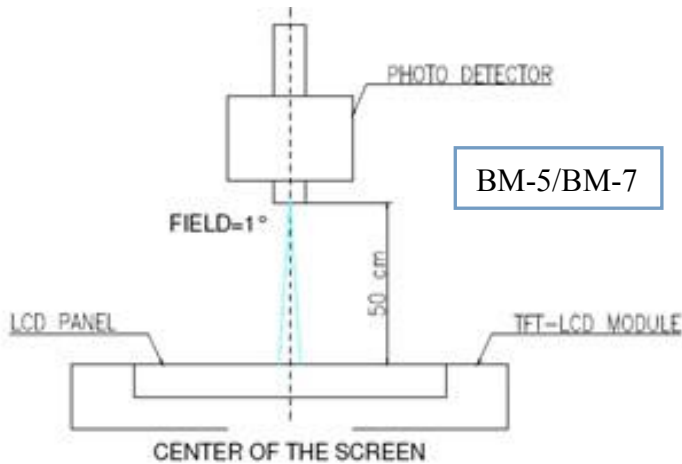


Figure c

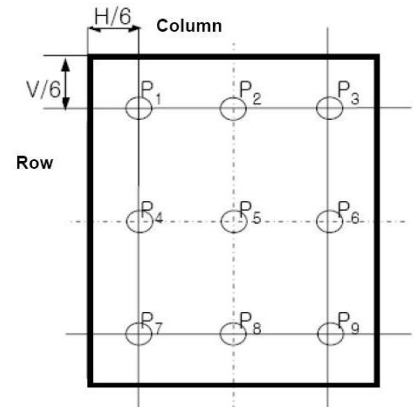
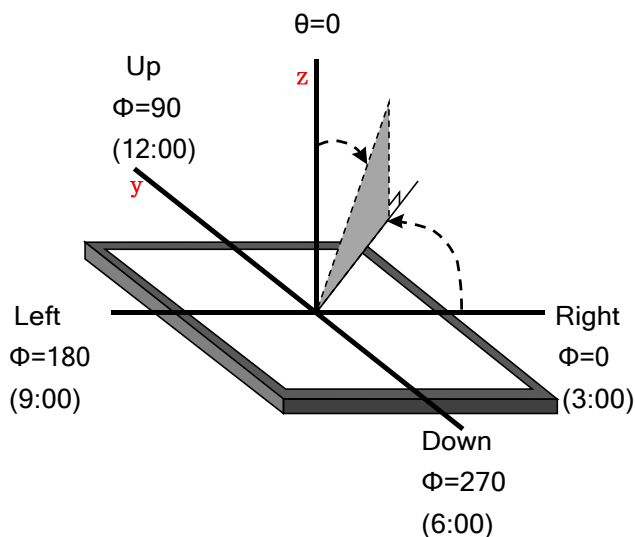


Figure b

FIG.3.The definition of viewing angle

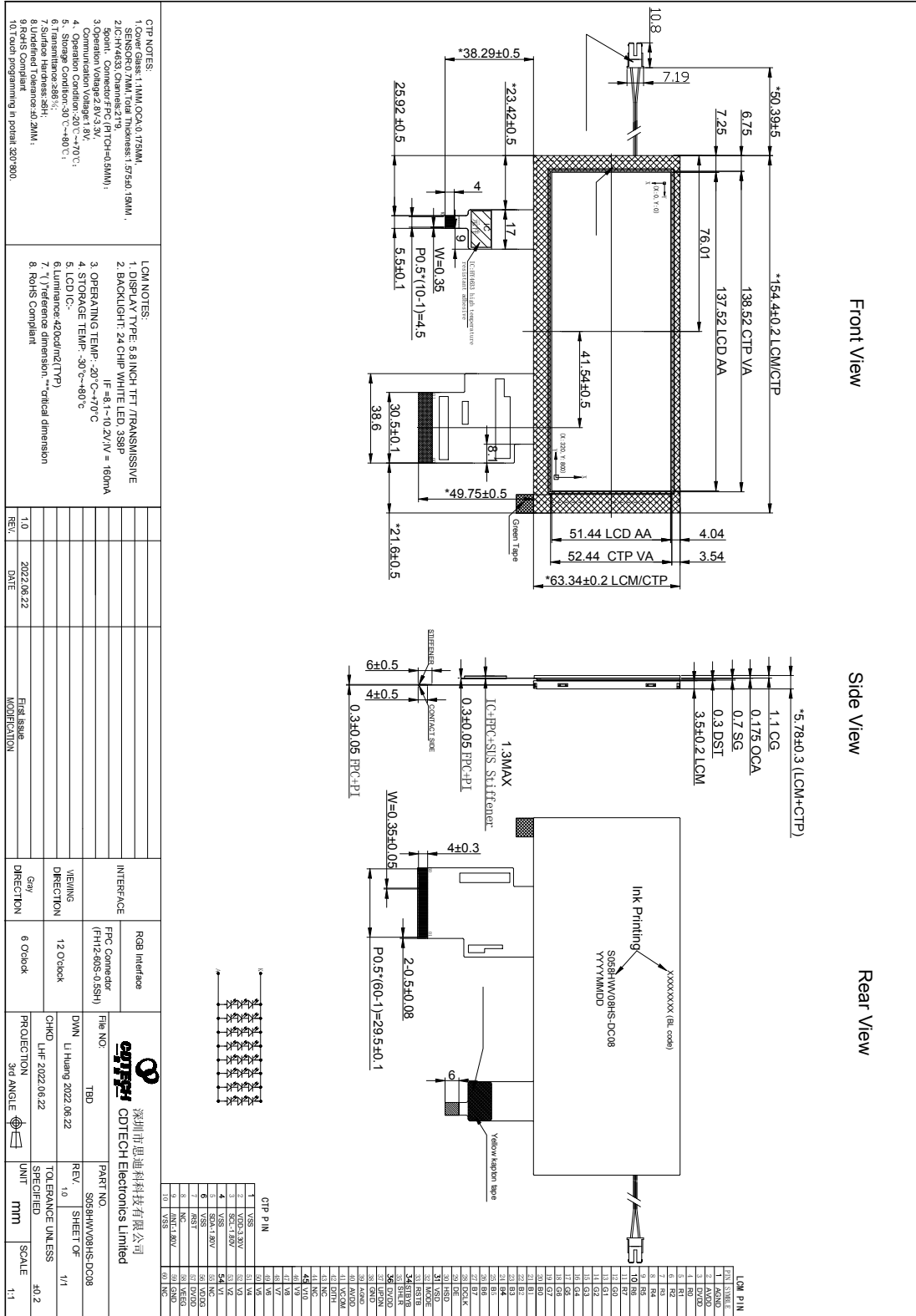


8. Environmental / Reliability Tests

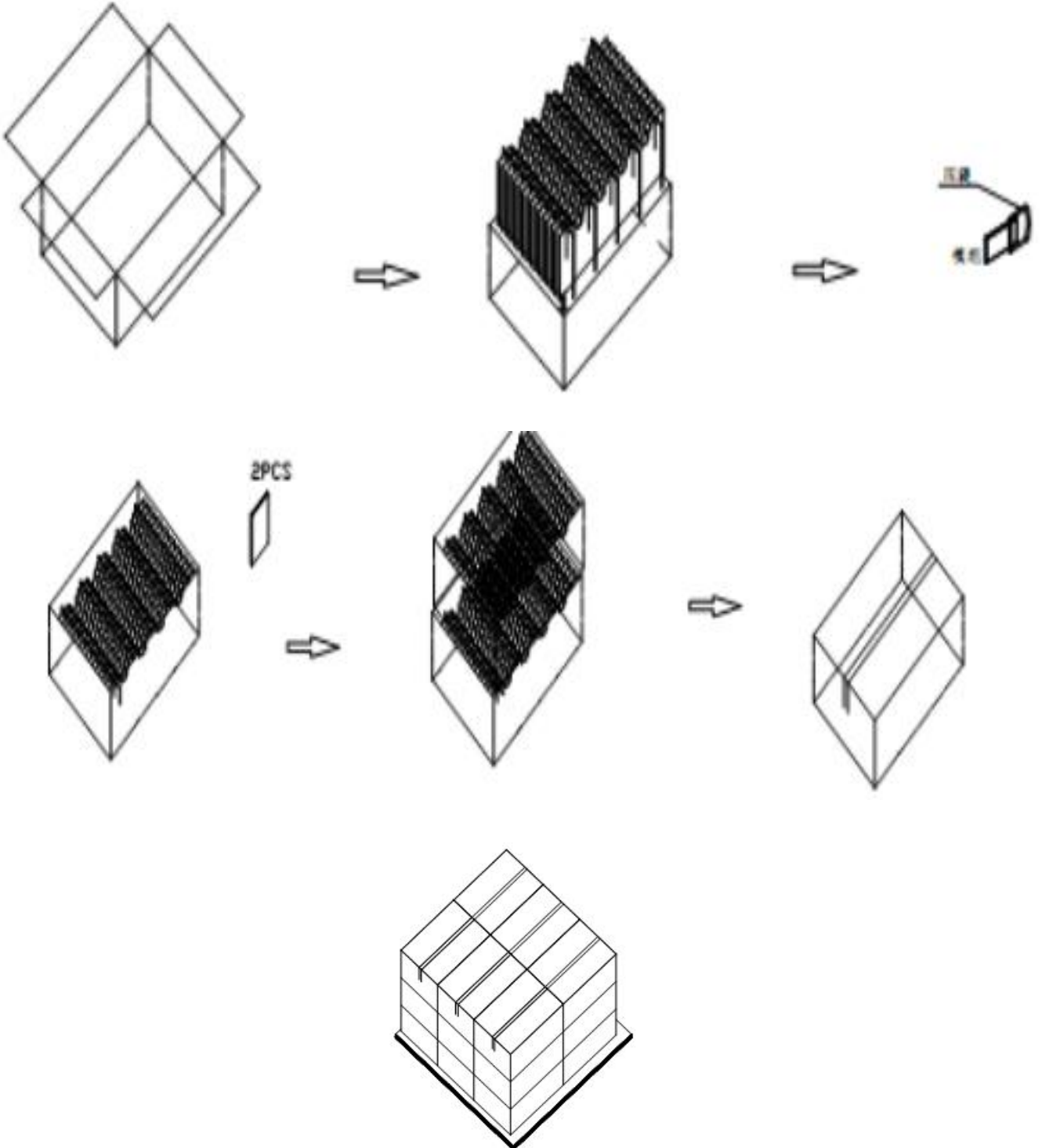
| No | Test Item | Condition | Remarks |
|----|--------------------------------------|--|---|
| 1 | High Temperature Operation | Ts= +70°C, 96hrs | Note 1 IEC60068-2-2, GB2423. 2-89 |
| 2 | Low Temperature Operation | Ta= -20°C, 96hrs | Note 2 IEC60068-2-1 GB2423.1-89 |
| 3 | High Temperature Storage | Ta= +80°C, 96hrs | IEC60068-2-2 GB2423. 2-89 |
| 4 | Low Temperature Storage | Ta= -30°C, 96hrs | IEC60068-2-1 GB/T2423.1-89 |
| 5 | High Temperature & Humidity Storage | Ta= +60°C, 90% RH max,96 hours | IEC60068-2-3 GB/T2423.3-2006 |
| 6 | Thermal Shock (Non-operation) | -30°C 30 min ~ +80°C 30 min Change time: 5min, 20 Cycle | Start with cold temperature, end with high temperature IEC60068-2-14:1984, GB2423.22-2002 |
| 7 | Electro Discharge (Operation) Static | C=150pF, R=330 Ω, 5 points/panel Air:±8KV, 5 times; Contact: ±4KV, 5 times; (Environment: 15°C ~ 35°C, 30% ~ 60%, 86Kpa ~ 106Kpa) | IEC61000-4-2 GB/T17626.2-1998 |
| 8 | Vibration (Non-operation) | Frequency range: 10~55Hz, Stroke: 1.mm Sweep: 10Hz~55Hz~10Hz 2 hours for each direction of X .Y. Z. (package condition) | IEC60068-2-6 GB/T2423.5-1995 |
| 9 | Shock (Non-operation) | 60G 6ms, ± X, ±Y , ± Z 3 times for each direction | IEC60068-2-27 GB/T2423.5-1995 |
| 10 | Package Drop Test | Height: 80 cm, 1 corner, 3 edges, 6 surfaces | IEC60068-2-32 GB/T2423.8-1995 |

Note: 1. Ts is the temperature of panel's surface.
2. Ta is the ambient temperature of sample.
3. The size of sample is 5pcs.

9.Mechanical Drawing



10.Packing





11. TFT-LCD Module Inspection Criteria

11.1 Scope

The incoming inspection standards shall be applied to TFT - LCD Modules (hereinafter Called "Modules") that supplied by CDTECH Technology LTD.

11.2 Incoming Inspection

The customer shall inspect the modules within twenty calendar days of the delivery date (the "inspection period") at its own cost. The result of the inspection (acceptance or rejection) shall be recorded in writing, and a copy of this writing will be promptly sent to The seller, If the results of the inspecting from buyer does not send to the seller within twenty Calendar days of the delivery date. The modules shall be regards as acceptance. Should the customer fail to notify the seller within the inspection period, the buyers Right to reject the modules shall be lapsed and the modules shall be deemed to have Been accepted by the buyer

11.3 Inspection Sampling

- 3.1. Lot size: Quantity per shipment lot per model
- 3.2. Sampling type: Normal inspection, Single sampling
- 3.3. Inspection level: II
- 3.4. Sampling table: MIL-STD-105E
- 3.5. Acceptable quality level (AQL)
Major defect: AQL=0.65 Minor defect: AQL=1.50

11.4 Inspection Conditions

4.1 Ambient conditions:

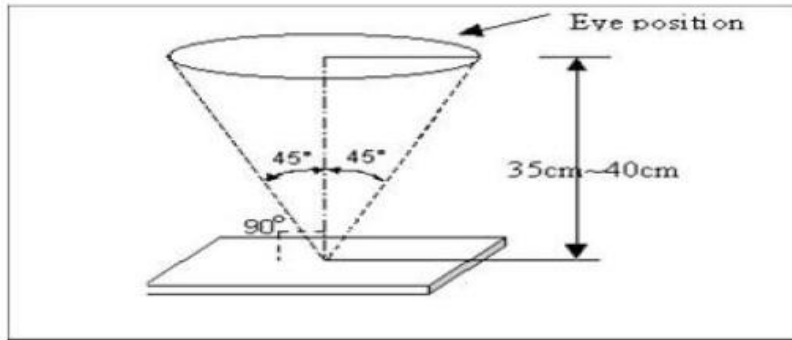
- a. Temperature: Room temperature $25 \pm 5^{\circ}\text{C}$
- b. Humidity: $(60 \pm 10) \% \text{RH}$
- c. Illumination: Single fluorescent lamp non-directive (300 to 700 Lux)

4.2 Viewing distance

The distance between the LCD and the inspector's eyes shall be at least 35 ± 5 cm.

4.3 Viewing Angle

U/D: $45^{\circ} / 45^{\circ}$, L/R: $45^{\circ} / 45^{\circ}$



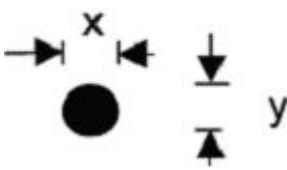
11.5 Inspection Criteria

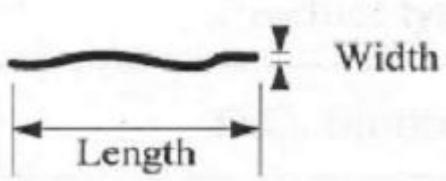

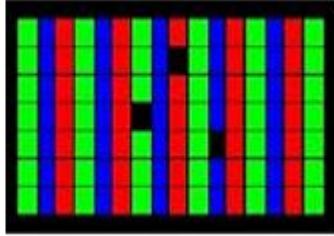
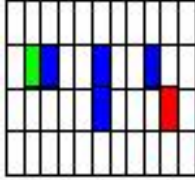
Defects are classified as major defects and minor defects according to the degree of Defectiveness defined herein.

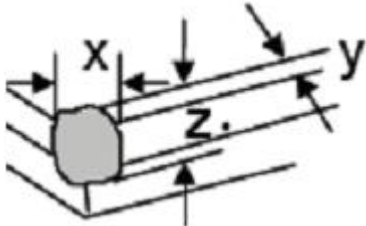
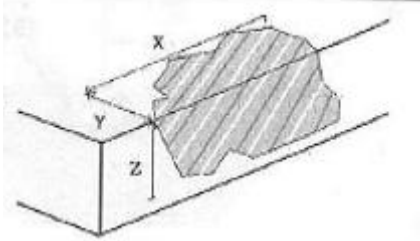
11.5.1 Major defect

| Item No | Items to be inspected | Inspection Standard |
|---------|------------------------|--|
| 5.1.1 | All functional defects | 1) No display 2) Display abnormally 3) Short circuit 4) line defect |
| 5.1.2 | Missing | Missing function component |
| 5.1.3 | Crack | Glass Crack |

11.5.2 Minor defect

| Item No | Items to be inspected | Inspection standard | |
|---------|--|--|---------------------|
| 5.2.1 | Spot Defect Including Black spot White spot Pinhole Foreign particle Polarizer dirt | For dark/white spot is defined $\varphi = (x+y) / 2$  | |
| | | Size φ (mm) | Acceptable Quantity |
| | | $\varphi \leq 0.2$ | Ignore |
| | | $0.2 < \varphi \leq 0.5$ | 4 |
| | | $0.5 < \varphi$ | Not allowed |

| | | | |
|-----------------------------------|---|---|---------------------|
| 5.2.2 | Line Defect Including Black line White line Scratch | Define:  | |
| | | Width(mm) | Acceptable Quantity |
| | | Length(mm) | |
| | | $W \leq 0.1$ | Ignore |
| | | $0.1 < W \leq 0.2$ $L \leq 3$ | 4 |
| $0.2 < W$, or $L > 3$ | Not allowed | | |
| 5.2.3 | Polarizer Dent/Bubble | Size ϕ (mm) | Acceptable Quantity |
| | | $\phi \leq 0.2$ | Ignore |
| | | $0.2 < \phi \leq 0.5$ | Dent=2/Bubble=3 |
| | | $0.5 < \phi$ | Not allowed |
| | | Total QTY | 5 |
| 5.2.4 Electrical Dot Defect | Bright and Black dot define:  and   Two Adjacent Dot | | |
| | Inspection pattern: Full white、 Full black、 Red、 green and blue screens | | |
| | Item | Acceptable Quantity | |
| | Black dot defect | 2 | |
| | Bright dot defect | 1 | |
| | Total Dot | 2 | |
| | Two or moer adjacent dot | 1 | |

| | | | |
|-------|--------------|---|---|
| 5.2.5 | Glass defect |  <p>1. Corner Fragment:</p> | |
| | | Size(mm) | Acceptable Quantity |
| | | $X \leq 3\text{mm}$ $Y \leq 1\text{mm}$ $Z \leq T$ | Ignore T: Glass thickness X: Length Y: Width Z: thickness |
| | |  <p>2. Side Fragment:</p> | |
| | | Size(mm) | Acceptable Quantity |
| | | $X \leq 5.0\text{mm}$ $Y \leq 1\text{mm}$ $Z \leq T$ | T: Glass thickness X: Length Y: Width Z: thickness |

- Note:
- 1). Dot defect is defined as the defective area of the dot area is larger than 50% of the dot area.
 - 2). The distance between two bright dot defects (red, green, blue, and white) should be larger than 15mm.
 - 3). The distance between black dot defects or black and bright dot defects should be more than 5mm apart.
 - 4). Polarizer bubble is defined as the bubble appears on active display area. The defect of polarizer bubble shall be ignored if the polarizer bubble appears on the outside of active display area.

11.6 Mechanics specification

As for the outside dimension, weight of the modules, please refer to product specification
For more details

12. Precautions for Use of LCD modules

12.1 Handling Precautions

12.1.1. The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.

12.1.2. If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.

12.1.3. Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.

12.1.4. The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.

12.1.5. If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:

- Isopropyl alcohol
- Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketene
- Aromatic solvents

12.1.6. Do not attempt to disassemble the LCD Module.

12.1.7. If the logic circuit power is off, do not apply the input signals.

12.1.8. To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.

12.1.8.1. Be sure to ground the body when handling the LCD Modules.

12.1.8.2. Tools required for assembly, such as soldering irons, must be properly ground.

12.1.8.3. To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.

12.1.8.4. The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

12.2 Storage Precautions

12.2.1. When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.

12.2.2. The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature : 0°C ~ 40°C Relatively humidity: ≤80%

12.2.3. The LCD modules should be stored in the room without acid, alkali and harmful gas.



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12.3 Transportation Precautions

The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.